


97 HA36-CA

Tools and harnessing machines



Semiautomatic harnessing machine for termination of
RAST 5 connectors in insulation displacement technology

Approvals: 

Range of application

Connector	3623, 3625, 3625-1, 3626, 3627, 363...
Pole number	1-12
Pitch	5,0 mm
State of delivery of connectors	in chain
Processable conductor	discrete conductor, notched flat cable* 5.0 mm

Features

Application	middle and high volume production
Stroke capacity	ca. 1000/h
Scope of functions and delivery	<ul style="list-style-type: none"> - Automatic feeding of connectors - Cable screens suiting all possible insulation diameters/sections - Verification of insertion pattern and line end position during manual insertion of conductors - Fixation of inserted discrete conductors by spring-loaded pressure pads until pressing - Automatic release of press action by control of line end position - Storage of insertion patterns
Options	<ul style="list-style-type: none"> - Cable color detection 7 + 1 - Pneumatic cable clamping - Cable bending station - *Conversion kit for flat cable - Cutting station for keying (single-sided)

Dimensions and supply data

Dimensions (H x W x D)	750 mm x 980 mm x 1180 mm
Weight	ca. 140 kg
Electrical supply	230 V/50 Hz
Compressed air supply	6 bar
Compressed air consumption	1 m ³ /1000 Steckverbinder

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Designation	Pole Number	PU (Pieces)	MDQ (Pieces)
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